

TECHNICAL DATA SHEET

OLPA FILLER

Product Code: 6461

Product Description

A one component, solvent based wood filler, high performance give a tough and high solid to closed system in painting process. It is specially formulated for application by wiping.

Intended Used

Wiping on wood substrate; Example red wood, rubber wood and other solid wood in furniture.

Features

- Can be applied using rags, sponge
- High solid content and easy to closed system in painting process
- Enhances the appearance of the wood grain by soaking into the surface
- Mix with stain color for made primary color on wood substrate for beautiful and clear to show wood print.

Product Information

Finish	Clear
Color	Milky white
Specific gravity	1.21 – 1.29
Solid	55 – 60 %
Drying time	5 – 10 minutes

Theoretical coverage 6-10 m² / liter, allow loss factors

Method of application Brush, Sponge or Rags

Thinning Thin with OLPA FILLER THINNER (1127)

Mixing Pastel shade; 80-90% OPAL FILLER: 10-20% ROMAN STAIN

Medium shade; 60-70%OPAL FILLER: 30-40% ROMAN STAIN Deep shade; 40-50%OPAL FILLER: 50-60% ROMAN STAIN

Surface preparation

Cleanliness of the substrate is of extreme importance for the successful application of a conformal coating. Surfaces must be free of moisture, dirt, wax, grease, flux residues and all other contaminants. Contamination under the coating could cause problems that may lead to assembly failures.

Packaging

Available in 5 Gallon, 20 Kg.

Storage

Should be taken to protect vessels and partial containers from moisture. Partial containers must be purged with a dry, inert gas, such as dry air, nitrogen or argon before closure, otherwise premature polymerization by atmospheric moisture will occur. Shelf life is about 14 months minimum at 25°C.



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Cautions

The following is a summary of the precautions to be taken when handling this product. Please refer to the SDS for further details.

The toxicological properties of this material have not been fully determined. Products of this type can be expected to be eye and skin irritant and have the potential to cause sensitization or other allergic responses. Appropriate precautions should be taken to avoid eye and skin contact and to avoid.