



## INDUSTRIAL LACQUER PRIMER

Product Code: WHXX

### Product Description

A one component, high solids, modified nitrocellulose lacquer, pigmented primer for metal and wooden applications. It is designed to seal, sand easily and allow for excellent adhesion of subsequent coats.

### Intended Used

For wood surfaces and metal surfaces

- machine tools and furniture
- It is best suitable for closed-pore primer on very dark stained woods and metal.

### Features

- Fast drying and excellent quick sand properties for hand and belt sanding
- Good sealing properties on edging and porous boards
- Penetrates and " wet " the surface, leaving only a thin film
- Excellent overcoat ability

### Product Information

|                        |                                    |
|------------------------|------------------------------------|
| Finish                 | Opaque matt                        |
| Color                  | White, pigmented                   |
| Specific gravity       | 0.90 – 1.24                        |
| Solid                  | Approx. 25 – 27 % by mass          |
| Typical Film Thickness | 80 – 150 g/m <sup>2</sup> per coat |

### Application Detail

|              |  |
|--------------|--|
| Mixing       | Stir before use, until homogeneous   |
| Substrate    | Wood and metal   |
| Method       | Conventional spray or brush  |
| Thinning     | Thin with LACQUER THINNER (1103)   |
| Mixing Ratio | For Spray; WHI2 : 1103 = 1:1<br>For brush; WHI2 : 1103 = 1:1.5 – 2           |
| Drying time  | Touch dry: 4 – 6 minutes<br>Hard dry: 2 - 3 hours<br>Recoat time: 30 minutes |
| Cleaning     | Tools and equipment should be cleaned by LACQUER THINNER (1103) after use.   |

### Addition Data

|            |  |
|------------|--|
| Coverage   | 8 m <sup>2</sup> per litre at 125 micron wet film build. |
| Pot life   | -  |
| Shelf life | 1 year   |



## Surface preparation

**General:** The entire surface area should be clean, dry, sound and free from dirt, grease, oils, waxes, dust and any other surface contaminants that may adversely affect the performance of this coating material.

**New Wood Surfaces:** Thoroughly sand the surface area smooth, progressing in sand paper usage starting with rough grit sandpaper to medium grit sandpaper to fine grit sandpaper. Always sand in the same direction of the wood grain. Final screen or sand the surface with 120 or 150 grit sanding screen, or 180 to 220 grit sandpaper. After sanding and screening, vacuum the surface to remove all sanding dust. Final wipe the surface with a tack rag or a cloth dampened with mineral spirits, and allow to dry. All cracks, gouges, dents and other surface imperfections should be properly repaired with wood putty that does not contain any wax. Allow all repairs to dry thoroughly, then sand smooth. Wood surfaces that are to be stained should be allowed to dry thoroughly after staining. 150 – 180 grit with steel.

**Previously Stained & Varnish Wood Surfaces:** Previously stained and varnished wood surface that are in good condition should be thoroughly cleaned as stated above. The entire surface should be lightly sanded to remove imperfections and to dull glossy finishes. Remove any loose, scaling, cracked or chipping areas of existing varnish by hand scraping, sanding, and wire brushing or by use of power tool cleaning methods, such as electric sanders, etc. Previously stained and varnished wood surfaces that are in poor condition should be completely stripped to the bare wood substrate and finish as new wood. Repair/replace all damaged, deteriorated, and surface imperfections with the proper patching compounds or building materials and allow to dry thoroughly.

## Packaging

Available in 5 Gallon, 1 Gallon, 200 Lt

## Storage

Should be taken to protect vessels and partial containers from moisture. Partial containers must be purged with a dry, inert gas, such as dry air, nitrogen or argon before closure, otherwise premature polymerization by atmospheric moisture will occur.

## Cautions

The following is a summary of the precautions to be taken when handling this product. Please refer to the SDS for further details.

The toxicological properties of this material have not been fully determined. Products of this type can be expected to be eye and skin irritant and have the potential to cause sensitization or other allergic responses. Appropriate precautions should be taken to avoid eye and skin contact and to avoid.